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## Enabling Nanoscale Advances

# Accurion EP4 Microscopic Thin Film Metrology and Visualization

### Park Systems GmbH - Accurion

Park Systems GmbH previously known as Accurion GmbH is a leading provider of high-end, state of the art imaging ellipsometry and active vibration isolation products. Accurion was merged into Park Systems Corporation in 2022 to boost its R&D resources and expand its sales network to better serve its customers. Park Systems is a world leading manufacturer of nano metrology-microscopy solutions including the atomic force microscopy (AFM), white light interferometry and infrared spectroscopy systems. It provides complete range of nano metrology and microscopy products for researchers and engineers in the chemistry, materials, physics, life sciences, semiconductor, and data storage industries.

Prior to merger with Park Systems, Accurion was previously known as Nanofilm Technology GmbH, a spin-off from the Max Planck Institute for biophysical chemistry in Goettingen. In 1991, the company began designing the Brewster angle microscope for the characterization of ultrathin films. In 1996, the company's division of active vibration isolation was established. In 2009, Halcyonics GmbH, a specialist in active vibration isolation solutions, merged with Nanofilm Technology GmbH to form Accurion GmbH.

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# Accurion EP4 The Microscopic Way of Doing Ellipsometry



This well established microscopic thin film, surface and materials metrology tool generation uses a combination of ellipsometry and microscopy to enable surface characterization with a lateral ellipsometric resolution down to 1 micron.

The Accurion EP4 offers a variety of unique features that allow the visualization of your surface in real time. You will see in real time the structure of your sample on a microscopic scale. You can measure parameters like thickness, refractive index and absorption. You can

receive maps of selected areas. You can combine the instrument with other technologies like AFM, QCM-D, reflectometry, Raman spectroscopy and many more to receive even more information from your samples. The Accurion EP4 is a modular instrument enabling configuration for your specific measurement tasks. The Accurion EP4, equipped with the standard laser can also be operated as a Brewster angle microscope, typically in LB applications.

#### **Unique Features:**

- Ellipsometry with the highest lateral ellipsometric resolution available on the market: Objects down to 1 micron can be resolved. This feature allows the investigation of structured samples or tiny substrates.
- Real time ellipsometric contrast images providing a fast view of the surface, any defects or structures.
- Patented region of interest (ROI) concept allows the parallel investigation of multiple areas within the selected field of view.
- Spectroscopic imaging ellipsometry in the wavelength range from 190 nm to 2750 nm provides pictures and ellipsometric micro-maps of your samples over a wide wavelength range.
- Optional single shot full field fully focused images (UltraObjektive) in the visible wavelength range allowing the easy investigation of moving samples like growing or moving SAM's, protein interaction or moving monolayers on water surfaces.

- Knife edge illumination allows measurements on thin transparent substrates to avoid background reflection.
- An interesting range of accessories enable the instrument to work in a large variety of applications (SPR or solid/ liquid cells, light guides for liquid/liquid interfaces, microfluidic, temperature control, electrochemistry cells, and many more).
- The technology integration platform allows the adaption of various alternative measurement technologies to receive even more information from your sample.





Materials research example: graphene layer

Bio application example: protein spots on glass



#### Why use ellipsometry?

Ellipsometry analyzes the change of polarization of light reflected from a sample and yields information about thin film layers that are often even thinner than the wavelength of the probing light itself.

The change of amplitude and phase of the p and s components of the light after the reflection from the sample are depending on film properties like thickness, refractive index and absorption. Ellipsometry measures the change of the amplitudes and phases of s- and polarized light by rotating polarization components. The measured values are psi and delta. These values need to be put into a computer based model of the sample materials to calculate the thickness, refractive index, absorption and a variety of sample properties, including morphology, crystal quality, chemical composition or electrical conductivity. Ellipsometry is an established technology to measure multilayer film thickness, refractive index and absorption.

# Comparison non-imaging and imaging ellipsometers

The lateral ellipsometric resolution of non-imaging ellipsometers is determined by the spot size of the light source at the sample surface. Non-imaging ellipsometers reflected light from the spot guided through the analyzing system to the detection system. Spot sizes are in the range 2 mm to 35  $\mu$ m. All sample structures smaller than the spot size cannot be accurately detected. The instrument will average over all structures within the sampled spot. This can provide incorrect results if your sample is not completely homogeneous.

The enhanced lateral ellipsometric resolution of imaging ellipsometry is a result of the combination of a high numerical aperture objective that images about a million sites on the illuminated sample area onto a high resolution 2 dimensional pixel detector array. This provides a resolution as small as 1 micron, depending on the wavelength of the illumination light.

#### Why use imaging ellipsometry?

Imaging ellipsometry combines microscopy and auto nulling ellipsometry. The microscopy aspect allows the direct visualization of your sample with an ellipsometric contrast image with a lateral resolution as small as 1 micron as well as the measurement of the ellipsometric parameters Delta and Psi with the highest lateral ellipsometric resolution also down to 1 micron.

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This enables resolving sample areas 1,000 times smaller than most micro spot equipped non-imaging spectroscopic ellipsometers. Imaging ellipsometry permits characterization of local sample parameter variation on a microscopic scale. This technology can measure the same ex-situ applications as non-imaging ellipsometers and many more. It is dedicated to applications where you have lateral structures in the range of 50 mm down to 1 micron. This includes patterned samples or where you have tiny samples like tips of a cantilever.

# Comparison non-imaging and mapping ellipsometers



A mapping ellipsometer is a non-imaging ellipsometer with a motorized stage. Psi and delta readings are measured at one spot and then the table is moved to another sample location and the process is repeated until enough data is collected to construct a

map of the sample. The lateral resolution is determined by the spot size and the density of the sample grid. In addition to poor lateral resolution sampling time is directly related to the number of sample sites.

By contrast an imaging ellipsometer can take as many as one million readings in one short exposure with vastly better lateral resolution. The images obtained are maps of Delta and Psi. Compared to a mapping ellipsometer, maps are recorded with much higher lateral ellipsometric resolution. The acquisition time for a map can be much shorter in imaging ellipsometry.

# Accurion EP4 **Unique Features**

### THE HIGHEST LATERAL **ELLIPSOMETRIC RESOLUTION**

The combination of microscopy and auto nulling ellipsometry allows a lateral ellipsometric resolution as small as 1 micron.



Air | SiO<sub>2</sub> | Si Thickness map



















#### NEW FEATURE

### **IMAGING ELLIPSOMETRY IN THE** WAVELENGTH RANGE OF 190 TO 2750 NM

With the use of a grating monochromator now continuous spectroscopic measurements are possible.

### NEW FEATURE

## **TECHNOLOGY INTEGRATION PLATFORM**

Implementation of complementary technologies e.g. Raman, AFM etc. provide even more information on your sample



EP4 equipped with a UV

The new adaption platform

#### NEW FEATURE

### **VARIOUS UNIQUE FEATURES**

A variety of further new features and accessories enabling ellipsometry for new applications.



EP4 beam cutter – a nondestructive way to eliminate backside reflection

# Accurion EP4 Selected Applications

#### **GRAPHENE, 2D-MATERIALS**

Imaging ellipsometry allows the direct visualization of your 2D-material flakes on various substrates/materials. It is possible to measure thickness and optical properties of different 2D-material layers in the micrometer scale.



Characterization of complex layer stack of a pixel in parallel including common layer stack modelling

## **PHOTONICS, DISPLAYS, MEMS**

SURFACE ENGINEERING

Our technique enables spectroscopic measurements on very small regions of only a few micron, using the patented ROI (region of interest ) concept. Multiple consults can be derived from a single measurement: film thickness, refractive index, composition and contaminations.

The main attempt of silanization is to form bonds across the interface

adhesives etc., or as the anchor for further steps of surface modifications.

**AIR/WATER OR LIQUID/LIQUID INTERFACE** 

The air/water interface is of elementary interest in biophysics as well as in industrial applications. Brewster angle/LIQUID microscopy (BAM) is a powerful technique that allows for real-time visualization of Langmuir-Blodgett monolayers.

between mineral/inorganic components and organic components present in paints,



Psi maps of linear waveguides, characterized at different wavelength making use of knife edge illumination



Surface inspection of Silanisation pattern



Air | Monopalmitoyl-rac-glycerol | water BAM image (180 Å<sup>2</sup>/min · molecule)



# Accurion EP4 Selected Applications

## **BIO INTERFACES**

Biological applications demand high sensitivity observation techniques. Additionally, the environment needs to be controllable in order to avoid influencing or damaging the behavior of observed materials.

Imaging Ellipsometry (IE) offers highest sensitivity for thickness or surface coverage of mono- as well as sub-monolayers with microscopic resolution.



Image scan of protein spots on glass

### **ORGANIC ELECTRONICS, SOLAR CELLS**

Considering that the optimal parameters play a central role in understanding and tailoring the properties of thin conductive polymers and that microscopic applications such as solar cells or OLEDs are increasingly coming to the fore, imaging ellipsometry is the method of choice to determine these parameters.

### **ANISOTROPIC FILMS**

Anisotropic micro crystals show high potential for the applications in e.g. microelectronic devices and flexible electronics. Most organic single crystals indicate a highly anisotropic optical behavior. Regarding anisotropic samples, the refractive index depends on the polarization of light and direction of propagation.

# VARIOUS OTHER APPLICATIONS

A wide selection of samples with structures can be visualized and measured with the unique technique of imaging ellipsometry. If you do not find your application in this overview, feel free to contact us for specific information.





Air | Black Phosphorus | SiO<sub>2</sub> (300 nm) Si In-plane dispersion function



EP4 beam cutter – a nondestructive way to eliminate backside reflection

20 µm e htensity/arb.unit 250	0 0 0 0 0 0 0 0 0 0 0 0 0 0
Monochromatic imaging of biofilm formation	Antigen/antibod anti-Rabbit
Delta /°	
From micro to macro: Stitching of Delta and Psi	Spectro Pe
Image: Description of the second s	HSD HSD HSD HSD HSD HSD HSD HSD HSD HSD
Micrographs of 3x4-Müller-Matrix, normalized (m <sub>11</sub> = 1)	Spectro
12 Intensity/arb. unit 100	With knife ed



# **Accurion EP4**

#### The Software

### **IMPROVED SOFTWARE CAPABILITIES**

The Accurion EP4 software is modular. Separate software modules simplify the instrumental operation and enables parallel or offline analysis of collected data on a computer remote from the instrument.

The "EP4Control" software manages the operation of the EP4 system. It is an interactive and easy to use control unit and automatization tool.

The "Server" software manages the documentation of your EP4 measurements including data from accessories and supported complementary measurement technologies. It is a sophisticated data and analysis module to enable a deeper understanding of complex systems.



#### **EP4Control**

- Including image processing features: background correction (automatic), black level correction, geometric correction, signal tracking (overall brightness correction), default session storage and many more ...
- Operating the instrument (control of moving components, taking images, performing measurements, process automization, ...)







## **EP4Model**

- with the chosen model. anisotropic materials (based on 11 elements of a normlized Mueller Matrix).
- Analyzing and fitting your measured data with a large selection of dispersion functions. Modeling of complex thin film systems and fitting of your measured data Simulation of the fitting to follow the effect of any parameter in the model. Modelling of refractive indices (uniaxial, biaxial) and the orientation of optical axes of



### DataStudio

- Processing all data (images, measurement results, kinetics, structure description, etc.).
- Independent from the instrument and allows to analyze your data on your offi ce PC.
  - Batch fitting: calculating delta/psi maps into thickness maps is done automatically in the background while using the instrument (pixel by pixel analysis).
  - Images can be saved continuously also as movies with all information
  - of the measurement parameters

# Accurion EP4 Configuration Possibilities

<complex-block>

EP4 CONFIGURATION

WAVELENGTH RANGE

# **Options - Light Sources (combinations possible)**

	190 nm	360 nm	658 nm Laser 1,0	000 nm 1,2	700 nm 2,75	0 nm
Single Laser (BAM, binding kinetics)						
Filterwheel (45 filters) (Low cost spectroscopy)				π		
<b>LED hub</b> (Silane coating, DNA spots)		111	1 1 1			
Supercontinuum laser (Highest S/N on smallest features)						
Grating monochromator (Covers most applications)					Standard	
Grating monochromator UV-VIS-NIR (Photonics, display, 2D materials)						

Light source	Technical description
OPTIONAL Laser (L) 658 nm, 50 mW	Broadband laser for highest image qu (other laser or multi laser solutions on request)
OPTIONAL Xenon lamp with 44 interference filters (Xe-44IF) 360 – 1000 nm	Xenon Arc lamp Filter wheel 44 interf filters, one green broadband filter, one white light position Filters Band width: 6 – 12 nm
OPTIONAL Laser driven Xenon light source (LDXe) with Grating Monochromator	Laser-stabilized Xenon Arc lamp Continuous output, 200 – 2000 nm Grating Monochromator Center wavelength precision: < 1 nm includes three gratings: Grating Band 250 – 750 nm: 10 nm 400 – 1050 nm: 6 nm 1050 – 1700 nm: 18 nm Gratings with smaller band width are available on request
OPTIONAL Super continuum laser (SCL) 450 – 1000 nm 450 – 1700 nm	Super continuum laser Monochromatic output, no additional monochromator needed Center wavelength precision = 1 nm band width: 2 nm FWHM @ 450 nm 8 nm FWHM @ 1000 nm
Imaging optics	Technical description

Imaging optics	Technical description
Focus scanner	Allows realtime images at variable angles of incident (< 80°) and is com with all objectives. Lateral resolution: < 1 micrometer (see chart objectives)
OPTIONAL Ultraobjective (add-on, easy to exchange by customer, upgradable)	New Scheimpflug set up for receiving overall focused image/live video Lateral resolution: 2 micron Usable angle of incident range: 52° – 57°

	What is it good for?
ality	A laser is required for low reflective surfaces like glass or more in general low reflecting situations. Examples are insulator surfaces directly at the Brewster angle, surfaces close to the nulling conditions or close to the SPR resonance angle. You find these conditions in LB-experiments with LB films, SAMs, sub mono layers or in i-SPREE experiments.
erence	The 44 wavelengths enable classical ellipsometric measurements. These includes the thickness of thin transparent films ( < 1 nm and 1 $\mu$ m) and materials with straight forward optical properties.
width	The higher spectral resolution makes the detection of optical properties like band gaps, excitons or other absorption centers possible. The light source is also essential for instruments with UV- and NIR capability. The high brilliance of the light source offers in general better signal to noise ratio than a classical Xe-lamp with filter wheel.
	One benefit of a super continuum laser is the highest spectral resolution with band width down to 2 nm resulting in a higher coherent length than the other light sources, that enables additional application like the thickness determination of thicker films. Another benefit is the high brilliance that enables a better signal to noise ratio especially on smallest samples.
	What is it good for?
oatible	The focus scanner is part of the standard EP4 detection arm. It is also used for focusing of ultraobjectives. In standard objectives, it collects focused images stripes to form an overall focused image. Focus scans take 2 – 5 sec, depending on the required image quality.
an	<ul> <li>Overall focused real time image</li> <li>Faster measurement; faster mapping</li> <li>Multi spot array, improved image quality</li> <li>Good for moving objects / kinetics (e.g. floating Monolayer on water)</li> <li>This is an optional exchange unit you may use in your focus scanner unit</li> </ul>

# **Accurion EP4 Configuration Possibilities**

Cameras	Technical description	What is it good for?
Standard camera <i>New</i>	High quality, monochrome GigE CCD camera. Wavelength: 360 –1000 nm 1392 × 1040 pixel, 12 bits, max. 25 frames per second (fps)	Usually the CCD is used in 2 $\times$ 2 binning mode to improve the signal and is operated at 20 fps.
OPTIONAL NIR camera (only with IR upgrade)	InGaAs FPA, cooled, GigE interface. Wavelength range: 900 – 1700 nm, 320 × 256 pixels, 25 fps fixed	For spectroscopic measurements in the NIR. This camera is added to the standard or the UV camera. Allows measurements e.g. for telecommunication materials, water absorption and many more.
OPTIONAL UV camera (only with UV upgrade)	Back-illuminated CMOS; CameraLink interface. Wavelength: 200 – 1000 nm, 1280 × 1040 pixels, 25 fps	For spectroscopic measurements in the UV. Camera will be operated in $2 \times 2$ binning mode by default. This camera replaces the standard camera in all configurations that operate < 360 nm. The camera link interface board is included.
OPTIONAL Adaption package for second camera	Switchable mirror or dichroic filter for camera selection (via software). Optical camera adaptation. Mechanical mounts.	For broad range spectroscopy a secondary camera is being used. Optics for both cameras provide a similar, positionadjusted FOV. By this, seamless switching of the camera during spectral measurements is enabled.
OPTIONAL Alternative cameras		The modular software concepts allow integration of various other cameras. Especially all GenICam cameras are supported. Some cameras may require additional PC boards (camera link).

Objective for use with focus scanner	Specification of the EP4, equipped with the following objectives:	What is it good for?
OPTIONAL 2 × objective	Lateral ellipsometric resolution: 10 $\mu m$ FOV: 2 mm $\times$ 2 mm, depends on AOI	Long distance objectives with high numerical apertures.
OPTIONAL 5 × objective	Lateral ellipsometric resolution: 4 µm FOV: 800 µm × 800 µm, depends on AOI	The FOV is quadratic for this camera at 42° AOI. At different AOI, the FOV becomes rectangular depending on the angle.
OPTIONAL 10 × objective	Lateral ellipsometric resolution: 2 $\mu m$ FOV: 400 $\mu m$ $\times$ 400 $\mu m,$ depends on AOI	Resolution is defined at 400 nm.
OPTIONAL 20 × objective	Lateral ellipsometric resolution: 1 µm FOV: 200 µm × 200 µm, depends on AOI	Not applicable for UV !
OPTIONAL 50 × objective	Lateral ellipsometric resolution: 1 µm*) FOV: 70 µm × 70 µm, depends on AOI Only suitable for small samples (approx. 20 × 20mm)	
OPTIONAL Nanochromat	Lateral ellipsometric resolution: 2.5 µm FOV: 600 µm × 600 µm, depends on AOI	UV/IR objective Necessary for all measurements that include wavelength between 250 and 360 nm
	*	

\*lateral resolution of the microscopic image down to 0.6 µm

#### Adaptable technologies



Further adaption of technologies like white light interferometry, reflection spectroscopy and others are possible.

#### PLEASE FEEL FREE TO CONTACT THE ACCURION TEAM TO DISCUSS THE ADAPTION OF A TECHNOLOGY.

	Unique accessories	Technical description
	OPTIONAL Knife edge illumination (only combined with spectroscopic option)	Mechanic plate with a sharp edge mo into the light beam to provide an illuminated area in correspondence o thickness of the transparent substrate
	Technical specification	
	Ellipsometer Type	Brewster Angle Microscope (BAM) Imaging Ellipsometer (IE) in PCSA co Spectroscopic Imaging Ellipsometer
	Open Frame-Setup	Rugged aluminum frame construction Separate electronic control unit.
	Imaging Optics	Automatic focus scanner for high-re and maps, $10 \times$ objective (image wi (other objectives with larger field-of Ultraobjective for overall focused im 2 µm lateral resolution, angle of inc
	Motorized Goniometer	Patented software controlled motorAngle-of-incidence range:38 -Angle resolution:0.00Absolute angle accuracy:0.01Speed of motion:~ -2
	Z-lift	10 cm travel range, 1 µm repeatabil
	Electronics	Up-to-date monitor and Windows® Embedded Linux operating system ( Communication with host PC via de
	Power Supply	Voltage: 100 – 240 V ~, 50 / 60 Hz,

#### Selected accessories



In situ SPR cell allowing kinetic SPR measurements



Solid-liquid cells for ellipsometry at the solid liquid interface

Light guide enables measurements at liquid/liquid interfaces and solid/liquid interfaces at variable angles

### What is it good for?

ovable of the

Unique feature: Allows measurements of thin transparent substrates to avoid backround refl ection. Only for spectroscopic measurements. AOI measurements possible without mechanical adjustment.

onfiguration r (SIE) in PCSA confi guration

on with integrated multi-axis alignment.

esolution ellipsometric contrast images vidth – 400 μm, lateral resolution – 2 μm f-view or higher lateral resolution are available) nages (optional): ident range: 52° – 57°.

rized goniometer – 90° 10 .5° / sec.

ity, 0.5 µm resolution

PC internal only) dicated 100 Mbit Ethernet

max. current: 10 A